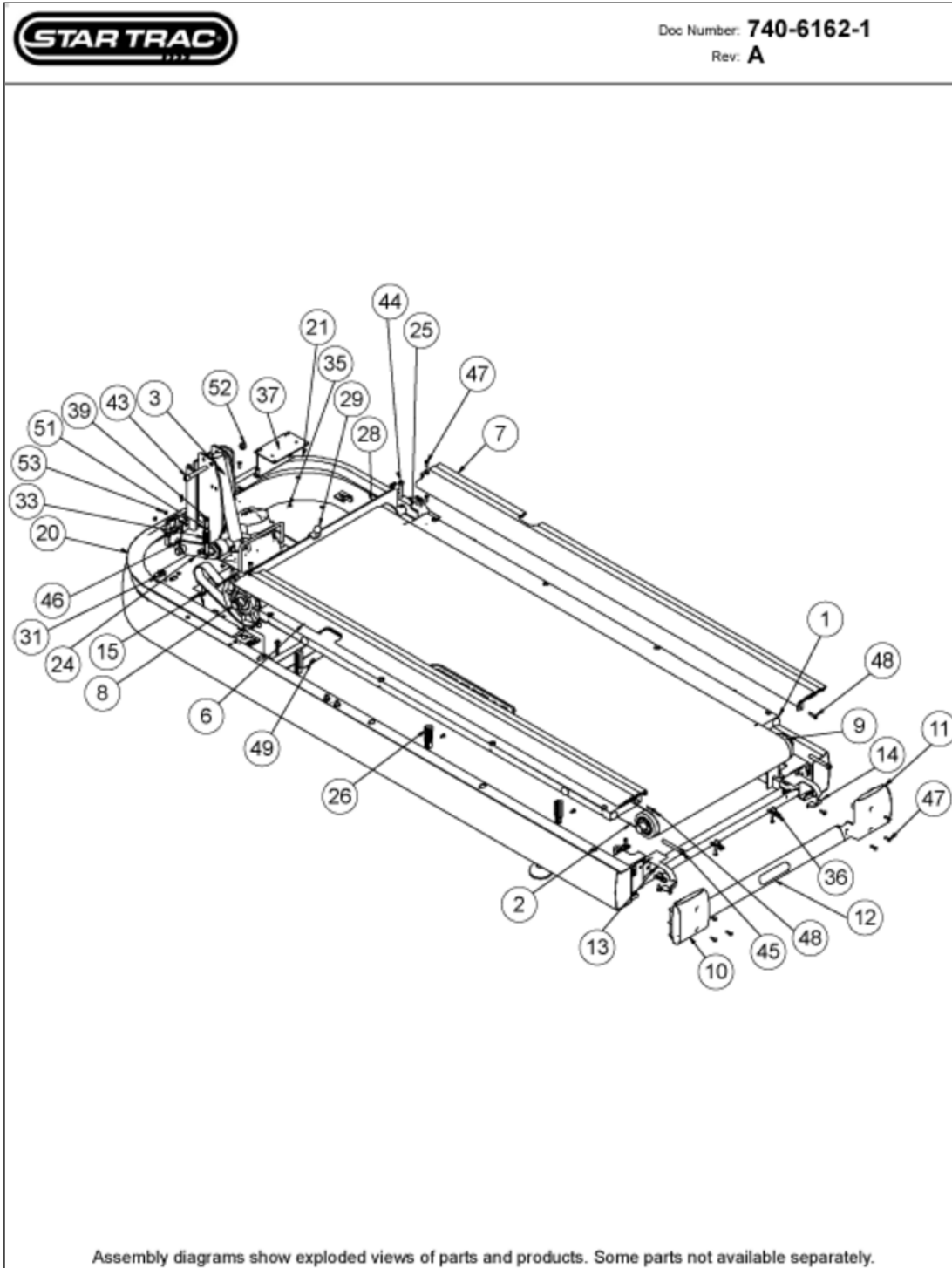


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Base Frame Assy



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Base Frame Assy

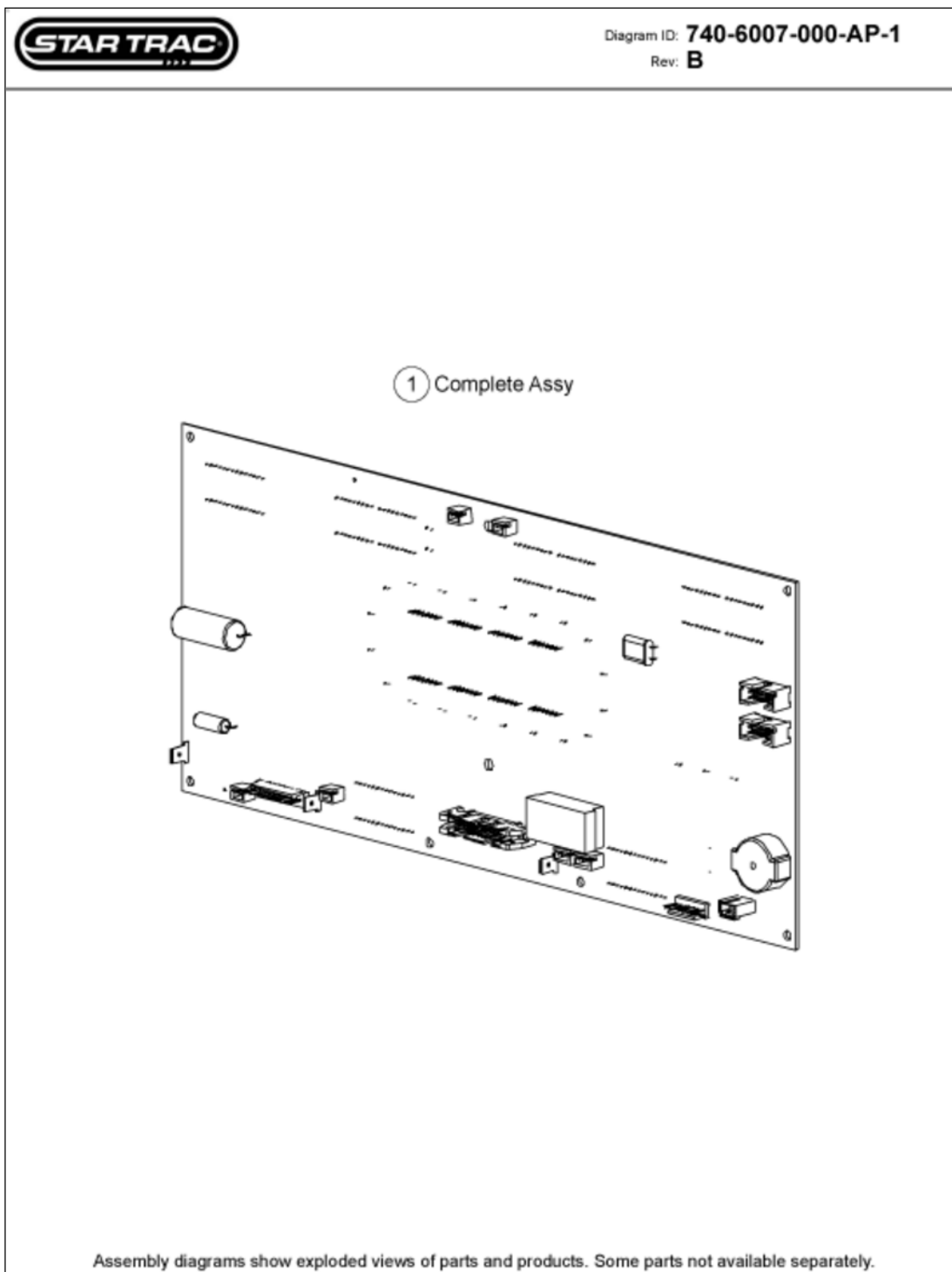
Callout	Part Number:	Description
1	800-3874	DECK, DBL-SIDED, PRO TREAD
2	740-6174	BELT, RUN, 20"W
3	740-6005	ASSY, ELEV MOTOR, 110VAC, SPOR
6	740-6053	COVER, SIDERAIL, LEFT, S-TR
7	740-6054	COVER, SIDERAIL, RIGHT, S-TR
8	740-6055	ROLLER, HEAD, S-TR
9	740-6056	ROLLER, TAIL, S-TR
10	740-6057	ENDCAP, LEFT, S-TR
11	740-6058	ENDCAP, RIGHT, S-TR
12	740-6059	COVER, BACK
13	740-6060	GUARD, FINGER ROLLER, LEFT,
14	740-6061	GUARD, FINGER ROLLER, RIGHT,
15	740-6062	BELT, POLY V, 260J10
20	740-6067	COVER, FRONT RAIL, LEFT
21	740-6068	COVER, FRONT RAIL, RIGHT
22	740-6069	EXTRUSION, RUBBER, CUSHIONING
24	740-6071	ASSY, IDLER, MOTOR TENSIONER
25	740-6072	BRACKET, DECK STOP, FRONT
26	740-6073	BRACKET, DECK STOP SIDE
28	740-6075	ASSY, DUST GUARD
29	740-6076	BUMPER, SHROUD, SPACER
31	740-6083	IEC, CONNECTOR, 110V, 20A
33	740-6087	SPRING, IDLER TENSIONER
35	740-6089	INSERT, M5
36	740-6090	THINNEMAN, M5
39	740-6504	SCREW, GB5780M8*115
43	740-6508	SCREW, GB70M10*70
44	740-6509	SCREW, GB70M8*45
45	740-6510	SCREW, GB70M8*70*70
46	740-6511	SCREW, GB73M8*10
47	740-6512	SCREW, GB818M*15
48	740-6513	SCREW, GB818M5*25*25
49	740-6514	SCREW, GB845ST4.2*13
51	740-6516	WASHER, GB958
52	740-6517	NUT, NYLON LOCK, NM10
53	740-6518	NUT, M3

Parts are subject to availability. Part pricing may change with or without notice.
Check the Star Trac Support Website <http://support.startrac.com> for current part pricing.

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Display Electronic



Display Electronic

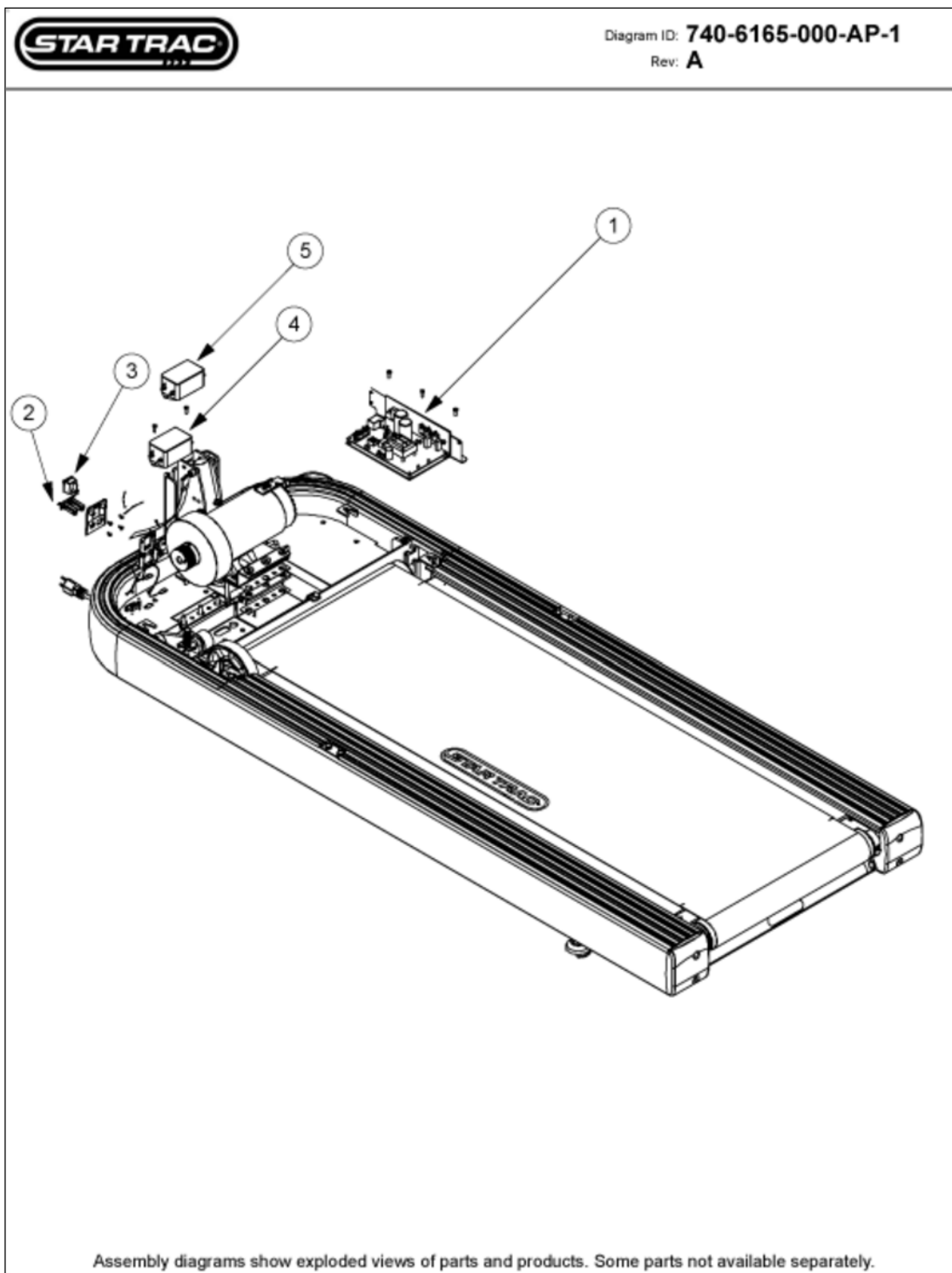
Callout Part Number:	Description
1 740-6007	ASSY, DISPLAY, MAIN/LOW, SPORT

Parts are subject to availability. Part pricing may change with or without notice.
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Electrical Assy Lower



Electrical Assy Lower

Callout	Part Number:	Description
1	740-6091	ASSY, MCB, AC220 VAC W/BRKT,
2	740-6081	BASE, BREAKER, W/INSERTS
3	740-6084	SWITCH, ON/OFF, 250V 16A
4	440-0257	EMI FLTR, 110/220V
5	440-0270	HRMNC FLTR, INT'L ONLY, 250V PIG

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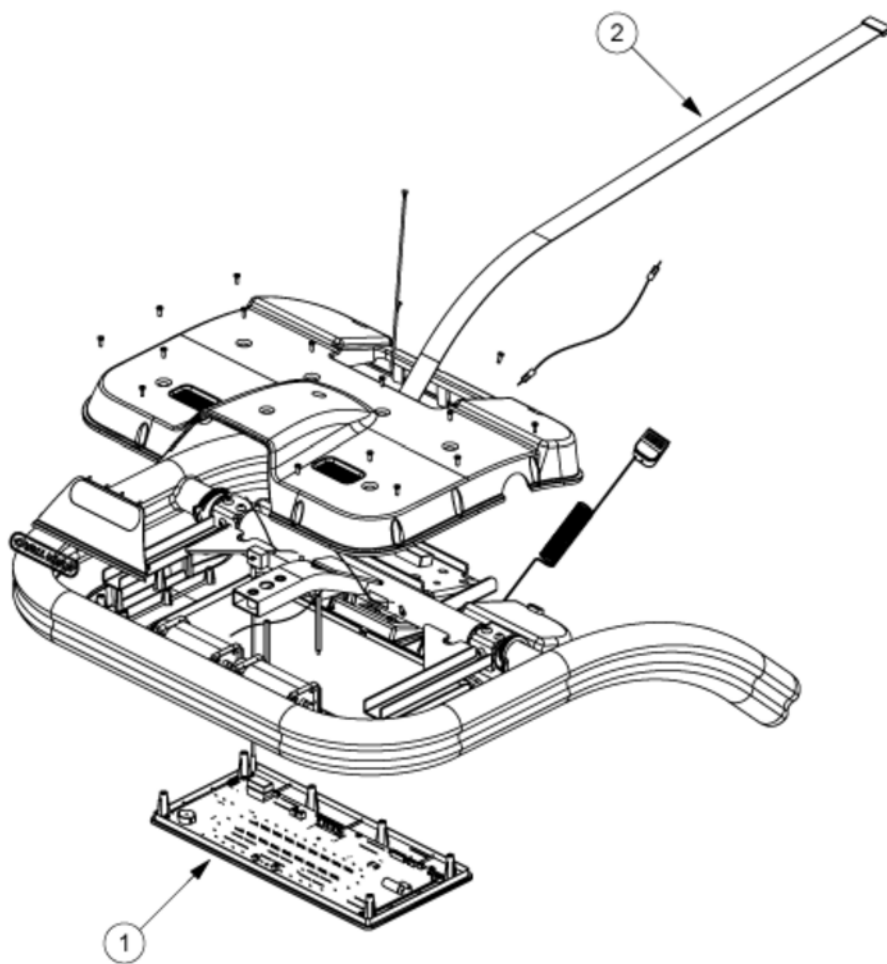
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Electrical Assy Upper



Diagram ID: 740-6177-000-AP-1
Rev: B



Assembly diagrams show exploded views of parts and products. Some parts not available separately.

Electrical Assy

Upper

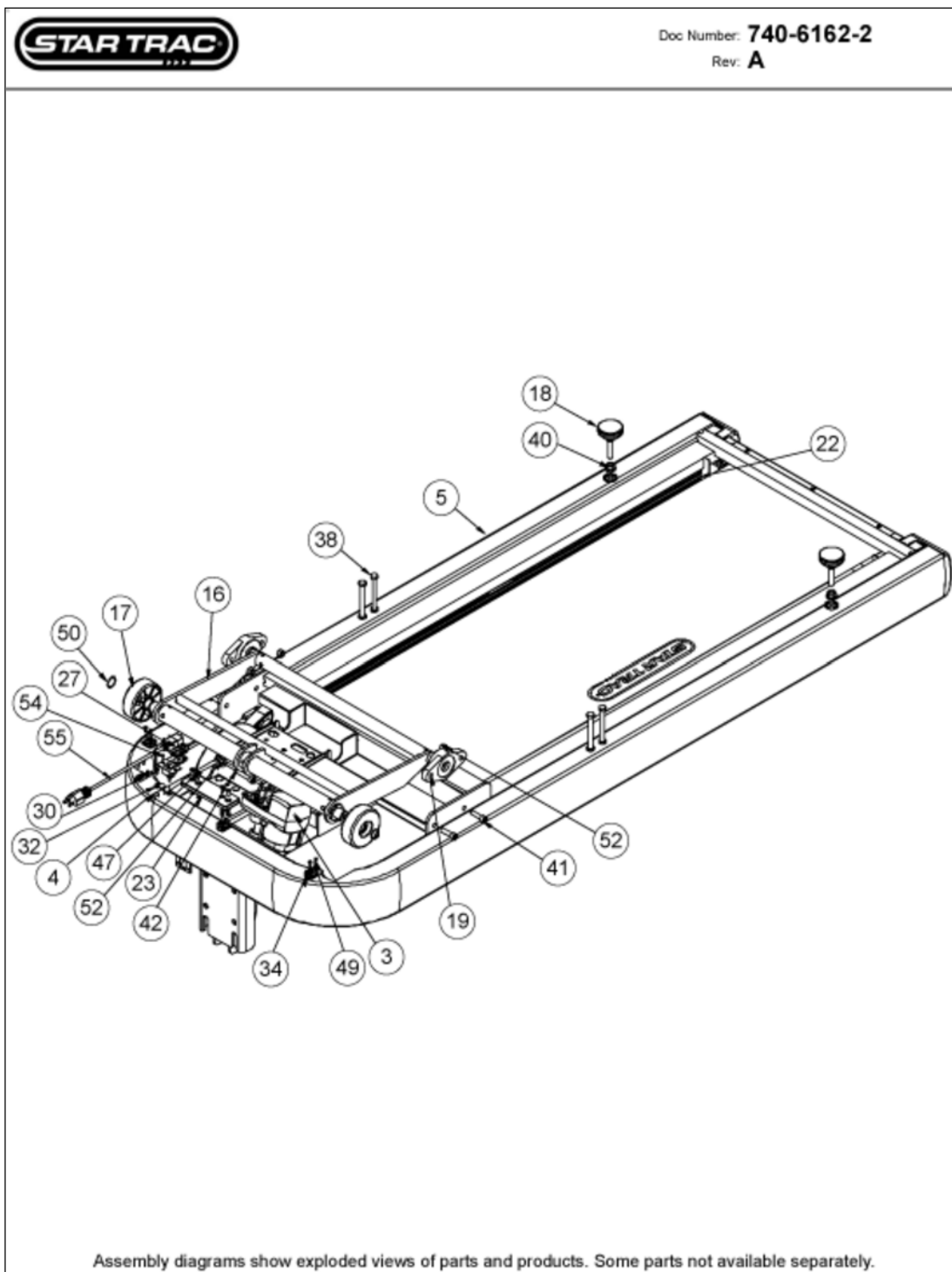
Callout Part Number:	Description
1 740-6178	ASSY, KEYPAD & BEZEL, S-TR/X
2 740-6021	ASSY, CABLE, MAIN INTERFACE,

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Elevation Assy



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Elevation Assy

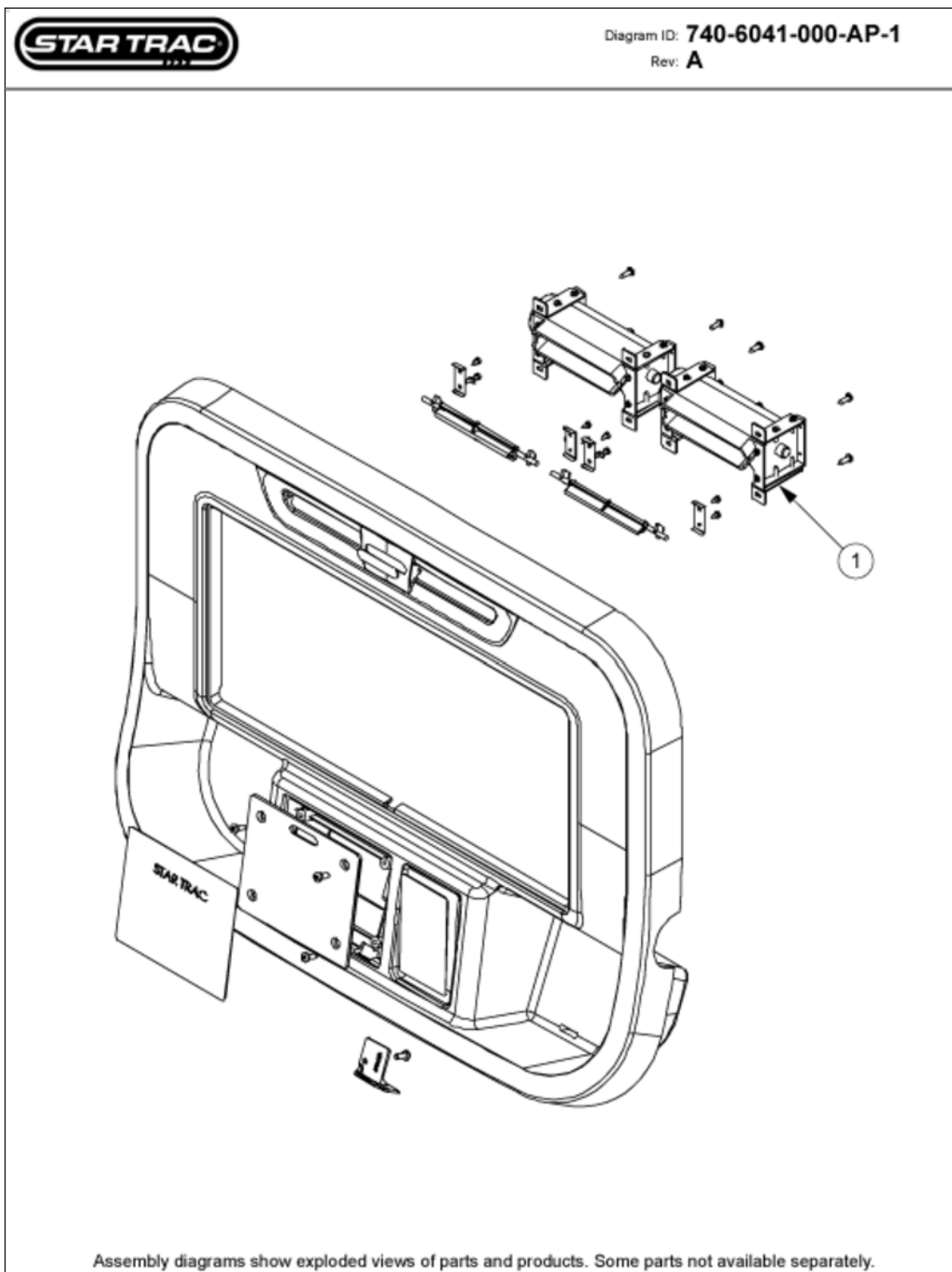
Callout	Part Number:	Description
3	740-6005	ASSY, ELEV MOTOR, 110VAC, SPOR
4	740-6027	ASSY, CABLE, COAX, LOWER, SPOR
5	740-6052	ASSY, FRAME, S-TR, ST SILVER
16	740-6063	WELDMENT, ELEVATION
17	740-6064	WHEEL, 100MM OD
18	740-6065	FEET, LEVELING
19	740-6066	PILLOWBLOCK, 25MM
20	740-6067	COVER, FRONT RAIL, LEFT
22	740-6069	EXTRUSION, RUBBER, CUSHIONING
23	740-6070	BUMPER, ELEV STOPPER
27	740-6074	GROMMET, CABLES PROTECTION
30	740-6077	BASE, POWERCORD, ROUTER A
32	740-6086	BRKT, POWERCORD, HOLDER
34	740-6088	BASE, POWER CORD, ROUTER B
38	740-6503	SCREW, GB5780M10*140
40	740-6505	NUT, GB6177M12
41	740-6506	SCREW, GB70M10*35
42	740-6507	SCREW, GB70M10*50
47	740-6512	SCREW, GB818M*15
49	740-6514	SCREW, GB845ST4.2*13
50	740-6515	RETAINER, RING GB894.125
52	740-6517	NUT, NYLON LOCK, NM10
54	740-6519	SCREW, GB818M3*12
55	220-0278	LINE CORD, 110V, IEC320C20-NEM

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Fan Blower Assy



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Fan Blower Assy

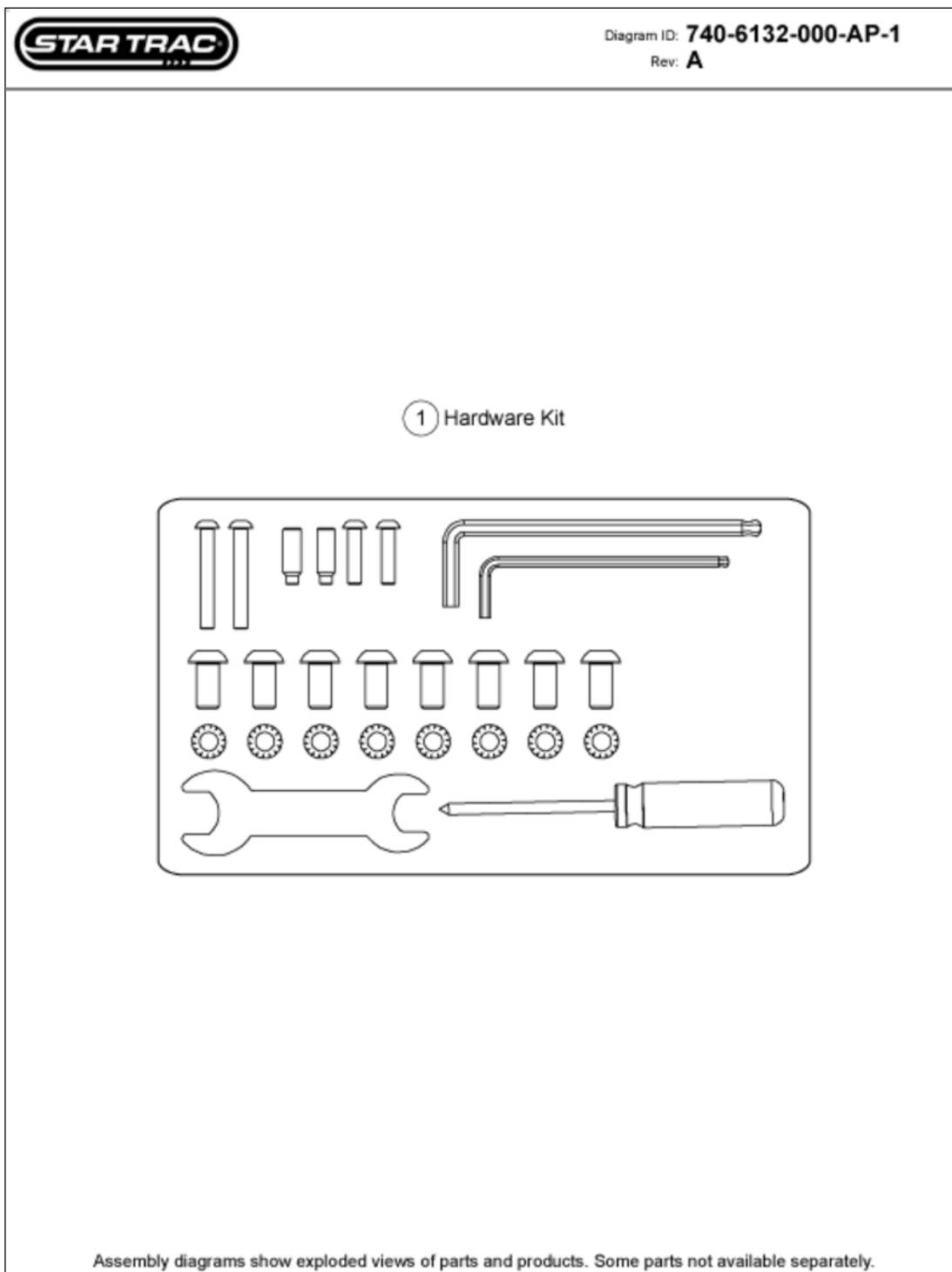
Callout Part Number:	Description
1 740-6040	ASSY, BLOWER, S-TR

Parts are subject to availability. Part pricing may change with or without notice.
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Hardware Kit



Hardware Kit

Callout Part Number:	Description
1 740-6132	KIT, INSTALLATION HARDWARE, S-

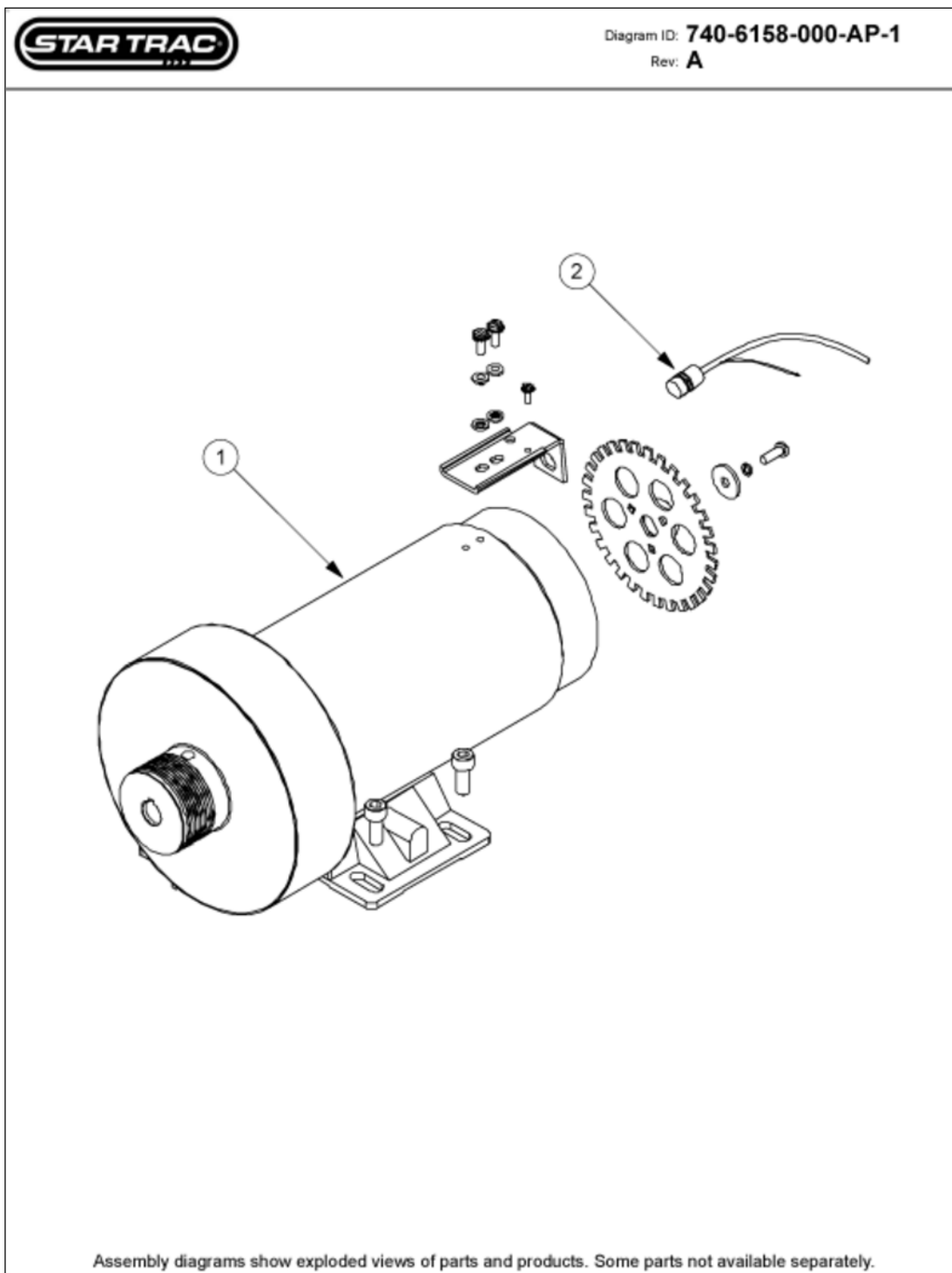
Parts are subject to availability. Part pricing may change with or without notice.
Check the Star Trac Support Website <http://support.startrac.com> for current part pricing.

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Motor Assy

220V DC Systems



Motor Assy 220V DC Systems

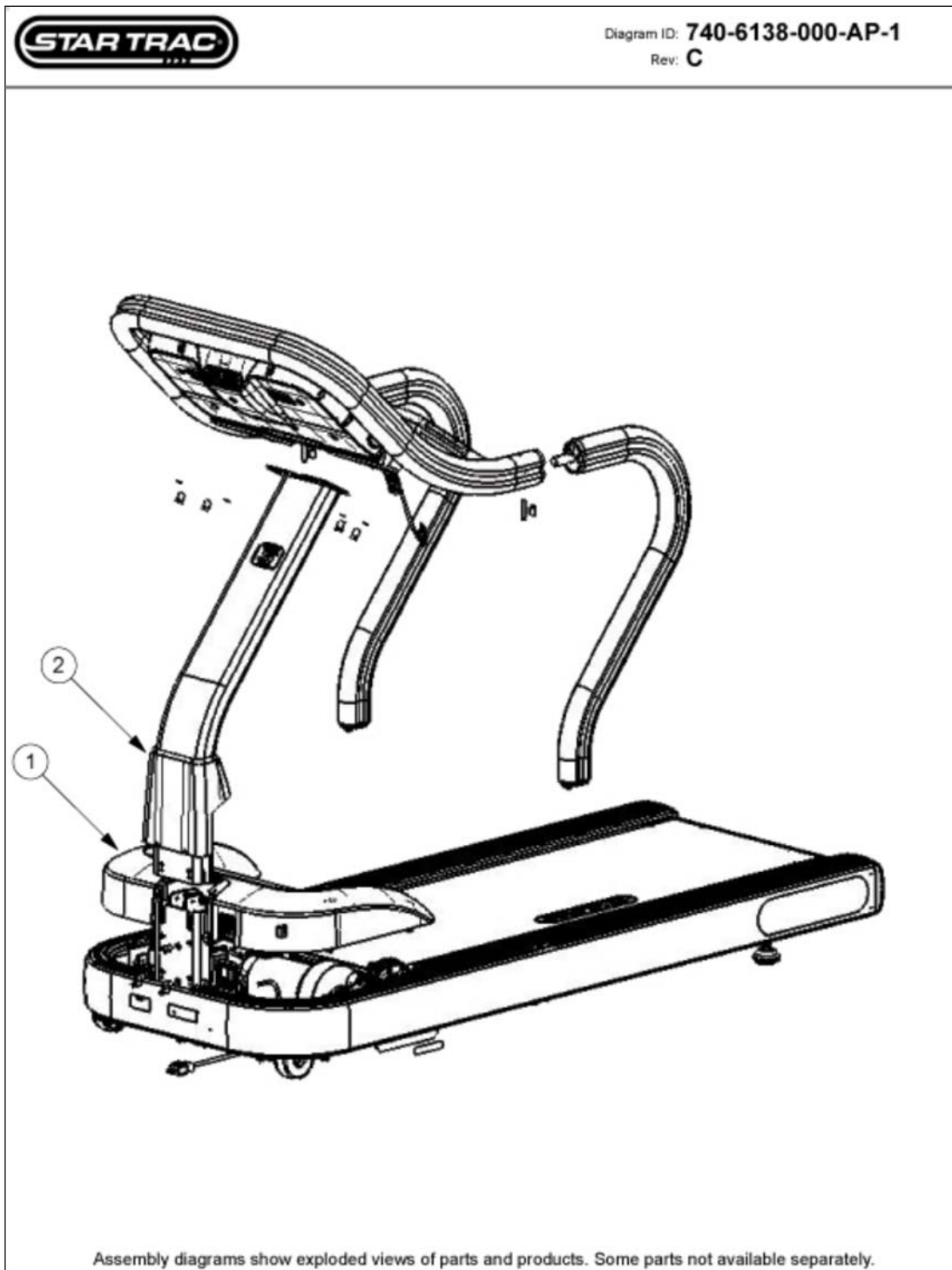
Callout	Part Number:	Description
1	740-6009	MOTOR, 180 VDC, SPORT TR
2	740-6105	BRKT, MOTOR BASE
3	740-6522	SCREW, GB70M8*20
4	740-6121	SCREW, 6-32X3/8", HHMS, W/WASH
5	740-6119	WASHER, RETAINER, #6, NYLON
6	740-6118	WASHER, SHOULDER, M5
7	740-6120	SCREW, 6-32X3/8", HHMS, W/WASH
8	740-6020	ASSY, SPEED SENSOR, SPORT TR
9	740-6169	SENSOR, SPEED WHEEL, SPORT TR
10	740-6082	GASKET, SCREW, ISOLATOR
11	740-6530	WASHER, DQ8
12	740-6523	SCREW, NM8
13	740-6527	WASHER, DQ6
14	740-6526	SCREW, GB935
15	740-6512	SCREW, GB818M*15

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Shrouds



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Shrouds

Callout Part Number:	Description
1 740-6111	ASSY, MOTOR SHROUD, S-TR
2 740-6112	SHROUD, FRONT, NECK, S-TR

Parts are subject to availability. Part pricing may change with or without notice.
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